

Title: CASTING MOLD AND METHOD FOR CASTING
ACHIEVING IN-MOLD MODIFICATION OF A CASTING METAL

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2/3

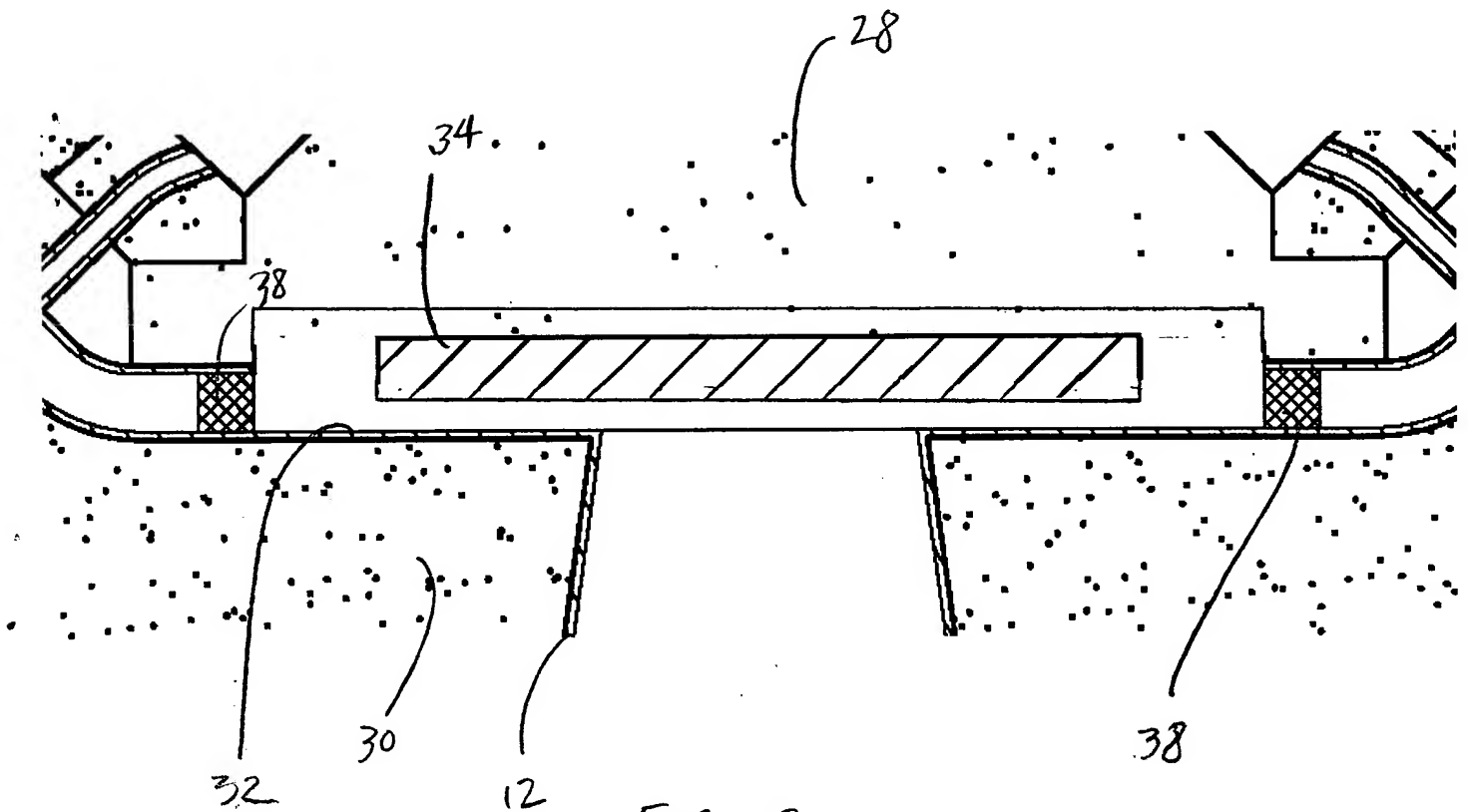


FIG. 2

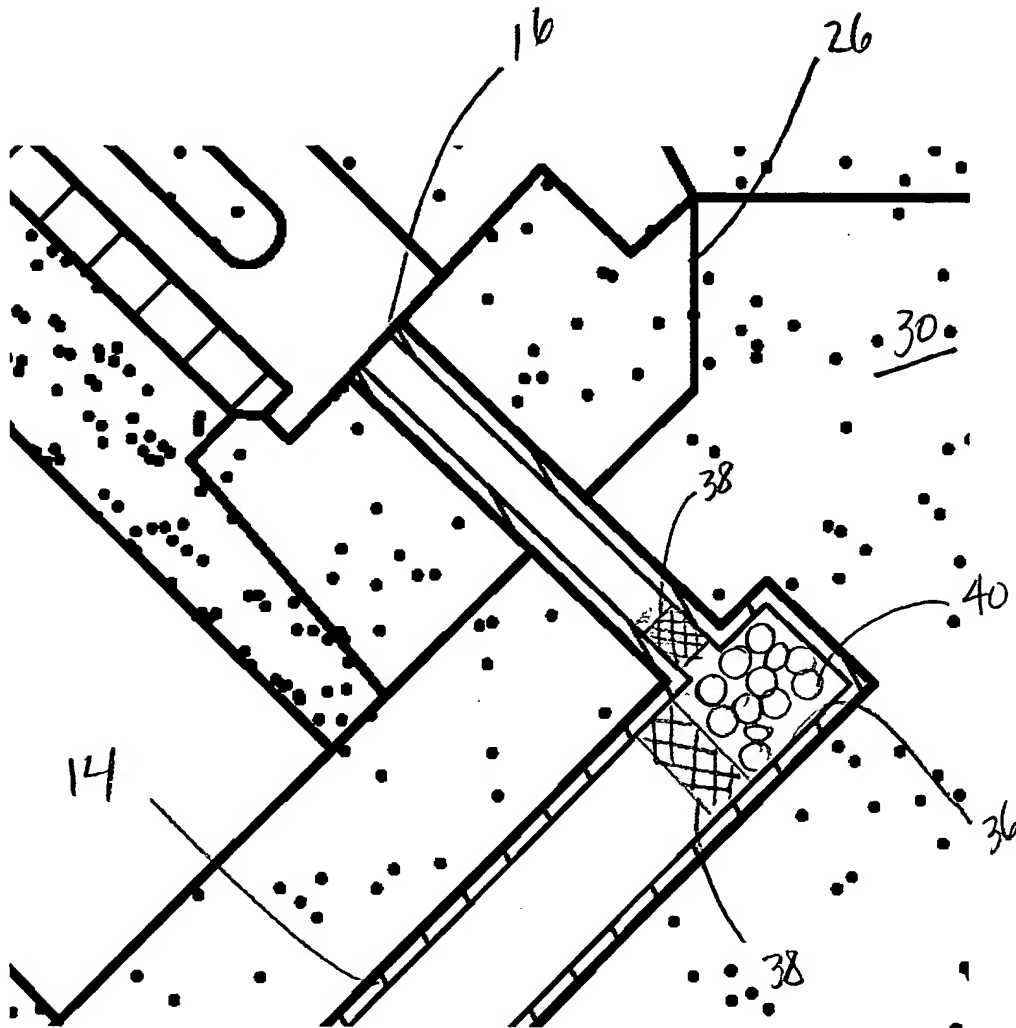


FIG. 3